



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

PRELIMINARY ISSUE

650.7010

Job Sheet 211057



Part No: 650.7010

Job Qty: 34 pcs

Part Name: Puncture Disc



Part Weight: 0 lbs

Job Created: 7/2/20

Due Date: 9/16/21

Type: Stock

Note: 650.7000 REV.PNC1 IPP REV:A 20.06.18 NEW ISSUE DD VERF:JFS

Ship Via:

Status: New

Job Tracking No:

Created By: Patrick Lussier

Description:

POSITIVE RECALL

EFFECTIVE 7/2/20 AUTH

RELEASED

DATE

Priority: Medium

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard Setup Hrs	Run Hrs	Workcenter/Supplier	Sign-off
100	Purchasing	34 pcs		9/16/21	0.00	0.00	Purchasing - 1 Purchasing - 2 Purchasing - 3	SEP 17 2020
110	Packaging 2-1 - Receive - B4B	34 pcs		9/16/21	0.00	0.00	Packaging 2 - 1 - B4B Packaging 2 - 2 - B4B Packaging 2 - 3 - B4B Packaging 2 - 5 - B4B Packaging 2 - 4 - B4B Packaging 2 - 6 - B4B Packaging 2 - 7 - B4B Packaging 2 - 8 - B4B Packaging 2 - 9 - B4B Packaging 2 - 10 - B4B Packaging 2 - 11 - B4B Packaging 2 - 12 - B4B Packaging 2 - 13 - B4B Packaging 2 - 14 - B4B Packaging 2 - 15 - B4B Packaging 2 - 16 - B4B Packaging 2 - 17 - B4B Packaging 2 - 18 - B4B Packaging 2 - 19 - B4B Packaging 2 - 20 - B4B Packaging 2 - 21 - B4B Packaging 2 - 22 - B4B Packaging 2 - 23 - B4B Packaging 2 - 24 - B4B Packaging 2 - 25 - B4B Packaging 2 - 26 - B4B Packaging 2 - 27 - B4B Packaging 2 - 28 - B4B	SEP 17 2020



Container No: S301016



Part: 650.7010

Job No: 211057

Serial No/Batch: S301016

Revision: REV.PNC1

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 09/17/20

Plex 9/14/20 3:19 PM dart.lussier.patrick

					Packaging 2 - 29 - B4B	
					Packaging 2 - 30 - B4B	
					Packaging 2 - 31 - B4B	
					Packaging 2 - 32 - B4B	
					Packaging 2 - 33 - B4B	
					Packaging 2 - 34 - B4B	
					Packaging 2 - 35 - B4B	
					Packaging 2 - 36 - B4B	
					Packaging 2 - 37 - B4B	
120 QC 6	34 pcs	9/16/21	0.00 0.00	QC 6 - 9		
				QC 6 - 68		
				QC 6 - 61		DAS
				QC 6 - 40		82
				QC 6 - 81		9-89
				QC 6 - 82		SEP 21 2020
130 Packaging 3-1 - Stock - B4B	34 pcs	9/16/21	0.00 0.00	Packaging 3 - 1 - B4B		
				Packaging 3 - 2 - B4B		
				Packaging 3 - 3 - B4B		
				Packaging 3 - 4 - B4B		
				Packaging 3 - 5 - B4B		
				Packaging 3 - 6 - B4B		
				Packaging 3 - 7 - B4B		
				Packaging 3 - 8 - B4B		
				Packaging 3 - 9 - B4B		
				Packaging 3 - 10 - B4B		
				Packaging 3 - 11 - B4B		
				Packaging 3 - 12 - B4B		
				Packaging 3 - 13 - B4B		
				Packaging 3 - 14 - B4B		
				Packaging 3 - 15 - B4B		
				Packaging 3 - 16 - B4B		
				Packaging 3 - 17 - B4B		DAS
				Packaging 3 - 18 - B4B		82
				Packaging 3 - 19 - B4B		9-89
				Packaging 3 - 20 - B4B		
				Packaging 3 - 21 - B4B		SEP 21 2020
				Packaging 3 - 22 - B4B		
				Packaging 3 - 23 - B4B		
				Packaging 3 - 24 - B4B		
				Packaging 3 - 25 - B4B		
				Packaging 3 - 26 - B4B		
				Packaging 3 - 27 - B4B		
				Packaging 3 - 28 - B4B		
				Packaging 3 - 29 - B4B		
				Packaging 3 - 30 - B4B		
				Packaging 3 - 31 - B4B		
				Packaging 3 - 32 - B4B		
				Packaging 3 - 33 - B4B		
				Packaging 3 - 34 - B4B		
				Packaging 3 - 35 - B4B		
				Packaging 3 - 36 - B4B		
				Packaging 3 - 37 - B4B		
140 QC 21 - SA	34 pcs	9/16/21	0.00 0.00	QC 21 - SA - 21	DAS	
				QC 21 - SA - 70	21	SEP 21 2020
				QC 21 - SA - 9	9-89	
				QC 21 - SA - 77		

Part Op 100 - ***CRITICAL PART - EXTREME CARE MUST BE TAKEN*** ISSUE P/O: POHB046674_
 Descriptions: MANUFACTURE 650.7010 AS PER DWG C OF C IS REQUIRED
 110 - Receive & Inspect for Damage & Mat'l Certs

Patrick Lussier

- 120 - QC6- All purchased or subcontracted products
130 - Identify as per dwg & Stock
140 - QC21- Final Inspection - Work Order Release

PO Details**Wejay Machine Products Co. Ltd (wej001-vc)**

PO No: POHB046674

Line No: 2

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
650.7010P	Puncture Disc	34 Ea (1 ea)	100-Purchasing	S38019

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	650.7010P	34	0	0

Part Specifications

Specifications could not be found.

Plex 9/14/20 3:19 PM dart.lussier.patrick



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **POHB046674**



Supplier: WEJ001-VC
Wejay Machine Products Co. Ltd
600 O'Connor Drive
Kingston
ON
K7P 1N3 Canada
Phone: 613-384-1662
Fax: 613-384-2997

PO No: POHB046674
PO Date: 7/2/20
Due Date: 7/23/20
Purchase Order
Revision:
Revision Date:
Issued By: Lussier, Patrick
Phone: 613-632-5200 Ext: 276
plussier@dartaero.com

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground
Pymt Terms: Net 60
Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Drawing	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
2	211057	650.7010P	650.7000 REV.PNC1			Puncture Disc	Firmed	-	9/16/21	34 Ea	0 Ea	34 Ea	\$29.00/Ea	\$986.00
													Grand Total:	\$986.00

Order Notes

Procurement Quality Clauses
A005 RIGHT OF ENTRY
A008 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION SENT TO DART AEROSPACE)
A012 CHEMICAL AND PHYSICAL TEST REPORTS
A016 PERSONNEL QUALIFICATION
A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
A026 CERTIFICATION OF MATERIAL CONFORMANCE
A041 QUALITY MANAGEMENT SYSTEM
A042 DART NOTIFICATION BY SUPPLIER
A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM
A049 SUPPLIER AWARENESS

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 9/17/20 11:08 AM dart.charest.martin

[illegible]



WEJAY
MACHINE PRODUCTS

Packing Slip 39995

WEJAY MACHINE PRODUCTS COMPANY LIMITED

800 O'CONNOR DRIVE

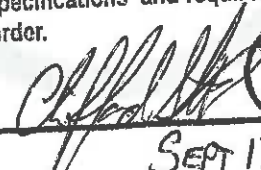
KINGSTON, ON, CANADA K7P 1N3

TEL: 813-384-1882 FAX: 813-384-2997

WEJAY.COM

SOLD TO
Dart Aerospace
1270 Aberdeen Street
Hawkesbury ON K6A 1K7

SHIP TO
Dart Aerospace
1270 Aberdeen Street
Hawkesbury ON K6A 1K

INVOICE DATE		YOUR ORDER NO. POHB046674		DATE ORDERED 07/06/20		SHIPPED VIA Best way	
CUSTOMER CODE DART		PROV. LIC. NO.		Extra ☐ Exempt ☐		TERMS	
QUANTITY ORDERED	B.O.	QUANTITY SHIPPED	DESCRIPTION			UNIT PRICE	AMOUNT
34	0	34	Puncture disk as per drawing 650-7000 Rev. PNC1 Part number: 650.7010P ✓ Job number: 211057 Required by: January 21, 2021 1-Box Fedex: 7715-3355-3108 RELEASE NOTE I certify that the items listed hereon have been inspected and tested and conform to all specifications and requirements in the contract or purchase order. Inspection Supervisor  (WMP 03) SEPT 15/20 H.S.T.				
ORDER: COMPLETE ☐ PARTIAL ☐						TOTAL	

RECEIVED

SEP 16 2020

DART AEROSPACE LTD.

DAS
82
9-89

H.S.T.

RECEIVED BY _____

1.5% PER MONTH (18% PER ANNUM)
CHARGED ON OVERDUE ACCOUNTS

NO GOODS RETURNED WITHOUT
PRIOR AUTHORIZATION



600 O'CONNOR DRIVE, KINGSTON, ONTARIO K7P 1N3

PHONE: (613) 384-1662

FAX: (613) 384-2997

CERTIFICATE OF CONFORMANCE

CUSTOMER: DART Aerospace Ltd.		DATE: Sept. 15, 2020		
		P.O.# POHB046674		
		WEJAY JOB# 39995		
I hereby certify that the following material has been inspected/tested and conforms to the requirements and specifications as stated in your contract and as noted below. Any exceptions will be listed as NCR items.				
PO LINE	PART NO.	QTY.	PROCESS (ES)	SPECIFICATION / REV
2	650.7010P ✓ "Puncture Disc" Job: 211057 ✓	34	Machined complete per drawing req'ts.	650.7000 / Rev. PNC1
Note: 1) Material Test Cert. attached - ref. "ZAPP Precision Strip Inc. Heat# M55N6BG (Wejay TN# 35735-1). 2) 1st Article Inspection Report attached.				

Records of Inspection/Test will be retained for 5 years minimum.

Sincerely,

DAS
82
9-89

Clifford Smith
Authorized Q.A. Signatory

Zapp Precision Strip, Inc. 12633 Clark Street, Santa Fe Springs, CA 90670

ACCUTREX PRODUCTS INC.
LAMINATED MATERIALS DIVISION
112 SOUTHPOINTE BOULEVARD
CANONSBURG PA 15317

Zapp Precision Strip, Inc.
12633 Clark Street
Santa Fe Springs, California
90670
Phone+1 562-944-5484
Fax+1 562-944-1874
Tollfree 888-236-0004
www.zapp.com

Member of the Zapp Group

March 22, 2011

Inspection certificate Type 3.1 per EN 10204:2004

Certificate No. 2210026349000010 01

Your purchase Order M13801 dated 03/09/2011

Sales Order 2302015754

Delivery Note 2210026349

Production Lot 2256045

Inspection Lot 020000186713

Item 10 NICKEL AND NICKEL ALLOYS

Grade / Alloy Ni 400

Dimensions 0.0025 " X 12.0000 "

Thickness tolerance -0.00013 " / 0.00013 "

Width tolerance 0.00000 " / 0.50000 "

Conditions Annealed

Surface Bright Annealed Finish

Techn. Specification ASTM B127-05

Techn. Specification ASME SB127 EDITION 2010

Techn. Specification AMS 4544 REV. F

Material 8700028

Quantity / Weight 10.000 LB

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9-89

Chemical composition

Heat M55N6BG

Ni (%)	Co (%)	Fe (%)	Mn (%)	Al (%)	C (%)
63.840	0.020	2.140	0.920	0.0400	0.090
Cu (%)	Si (%)	S (%)	Ti (%)	P (%)	
32.720	0.170	0.0010	0.0500	0.0090	

Melt Source Special Metals - US

Quality inspection results

Tensile Strength 74.9 KSI

.2% Yield Strength 31.2 KSI

Elongation 2" 35.50 %

Grain Size 9.0

Hardness 61.0 HRB

Batch

D007371074

Sizes and Quality identification test examined and in order.

MAR 23 2011
156130-m 84

REC'D AUG 5/20
JOB#39994/39995
TN 35735-1

WMP
03

ZAPP

Zapp Precision Strip, Inc. 12633 Clark Street, Santa Fe Springs, CA 90670

ACCUTREX PRODUCTS INC.
LAMINATED MATERIALS DIVISION
112 SOUTHPOINTE BOULEVARD
CANONSBURG PA 15317

Zapp Precision Strip, Inc.
12633 Clark Street
Santa Fe Springs, California
90670
Phone +1 562-944-5484
Fax +1 562-944-1874
Tollfree 888-236-0004
www.zapp.com

Member of the Zapp Group

Contact: Beatriz Campos
Phone +1 562-944-5484-10 Fax +1 562-944-1874 Beatriz.Campos@zapp.com

March 22, 2011

Packing list 2210026349

Order 2302015754
Consignee 632337
Your order: M13801 from 03/09/2011

Item 010 NICKEL AND NICKEL ALLOYS
Grade / Alloy Ni 400
Dimensions 0.0025 " X 12.0000 "
Thickness tolerance -0.00013 " / 0.00013 "
Width tolerance 0.00000 " / 0.50000 "
Conditions Annealed
Surface Bright Annealed Finish
Tensile 70.0 ksi - 85.0 ksi
Coil Inner Diameter 6.0000 "
Coil Weight 10 lb - 10 lb
Techn. Specification ASTM B127-05
Techn. Specification ASME SB127 EDITION 2010
Techn. Specification AMS 4544 REV. F
Material 8700028

DAS
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9-89

Ident.	Packing	No.	Net	Gross
D007371074		1	10 LB	148 LB
Total	packages	1	10 LB	148 LB

MAR 25 2011
156130-M 83

REC'D AUG. 5/20
JOB #39994/39995

TN35735-1

WMP
03

Zapp Precision Strip, Inc. 12633 Clark Street, Santa Fe Springs, CA 90670

ACCUTREX PRODUCTS INC.
LAMINATED MATERIALS DIVISION
112 SOUTHPOINTE BOULEVARD
CANONSBURG PA 15317

March 22, 2011

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Surface visual inspection at finish; without objection

In compliance with the conditions mentioned in the acknowledgement of order.

This certificate signifies that the material meets the appropriate requirements defined in the current revision of the following specifications: ISO 9445-1; ISO 9445-2; ASTM A480/A480M; DIN EN 10140. This document may not be reproduced except in its entirety.

This certificate has been issued by computer and is valid without signature.

ZPS / GENE SHELDON (MANAGER TECHNICAL SERVICES) +1 508-998-6300

ZAPP Precision Strip does not use mercury in the testing or production of material.

ZAPP Precision Strip is certified to ISO 9001, AS 9100 and is approved as a manufacturer according to AD2000-MERKBLATT W0 and the Pressure Equipment Directive PED 97/23/EC. To view certificates go to customer information www.zapp.com

MAR 23 2011
156130-M RB



Accu Products, Inc.

112 Southpointe Blvd.
Canonsburg, PA 15317-9559
Phone: (724) 746-4300 Fax: (724) 746-0711

Certificate of Conformance

Date: 07/31/20

WEJAY MACHINE PRODUCTS
600 O'CONNOR DRIVE
KINGSTON
ONTARIO, K7P 1N3
CANADA

Attention: Quality Assurance

PO# 0000035735

This is to certify that your purchase order for the following part(s) was made in accordance with your drawings and specifications. Mercury-bearing instruments and/or equipment which might cause contamination were not used in the manufacturing, fabrication, or assembly of any material furnished under the order. Parts were manufactured in the USA.

<u>Quantity</u>	<u>Part Number</u>	<u>REV</u>	<u>Lot Ctrl No (LCN)</u>	
100	335DISC	0	156130-M	

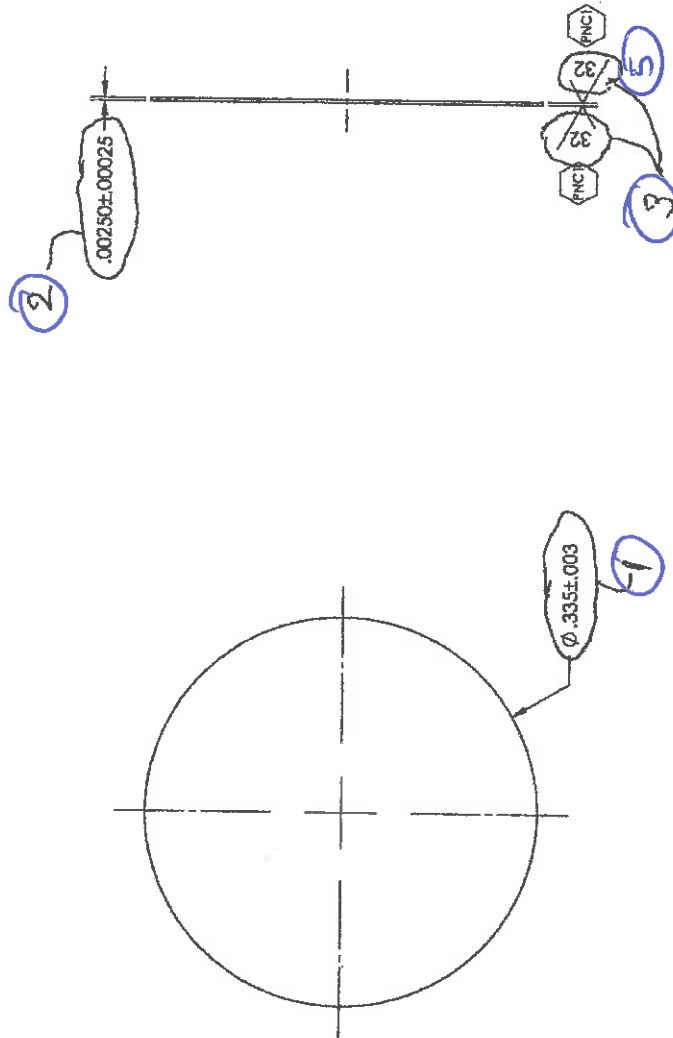
Sincerely,

Carl J. Sharp
Production Manager
Metal Shop

THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF APICAL INDUSTRIES DDA DART AEROSPACE. ANY REPRODUCTION IN PART OR WHOLE WITHOUT THE WRITTEN PERMISSION OF APICAL INDUSTRIES DDA DART AEROSPACE IS PROHIBITED.

1. MATERIAL: MONEL 400 IAW AMS-4544

2. DEBURR AND BREAK ALL SHARP EDGES
3. IDENTIFY IAW MPP-120

[illegible]

PROTOTYPE REVISIONS							
ZONE	REV	DESCRIPTION	DATE	APPROVED	CHANGE CODE	EFFECTIVITY	REMOVED BY.
C6-1	PNC1	ADDED SURFACE ROUGHNESS VALUE	06/01/2020	T. CROSS	DC	NEXT ORDER	K. TAILOR

(Report all dimensions and features required by drawing)

Drawing Number (Including Revision): 650.7000 REV. PNC1

DAS
82
9-89

Form No WJM-05, Rev 1

(Report all dimensions and features required by drawing)

Drawing Number (Including Revision): 650.7000 REV. PNCL

**DAS
82
9-89**

Form No WJM-05, Rev 1